

MOHAWK RENEWAL

Mohawk Renewal papers redefine sustainable papermaking by using rapidly renewable hemp and straw fibers plus recycled cotton reclaimed from t-shirt and denim.



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MANUFACTURING REQUIREMENTS

Skid Packing: 5,000 lbs.

Special size (folio): 5,000 lbs.

Special basis weight: 10,000 lbs. (subject to trim)

Pasting: 5,000 lbs. (standard basis weights only)

Rolls: 5,000 lbs. (standard basis weights only)

Cut sizes: 5,000 lbs. for standard cut size dimensions (standard basis weights only)

Consult mill for all other items.

PHYSICAL PROPERTIES

HEMP ROUGH

| SHADE | GSM | CALIPER | SHEFFIELD | PPI | OPACITY | BRIGHTNESS |
|-------------|----------|---------|-----------|-----|---------|------------|
| Clean White | 80t/118 | 6.5 | 275 | 308 | 93 | 94 |
| Clean White | 120c/325 | 18 | 350 | 111 | 98 | 94 |
| Clean White | 140c/379 | 20.5 | 350 | 98 | 99 | 94 |

All grades are run to basis weight and finish.

HEMP SMOOTH

| SHADE | GSM | CALIPER | SHEFFIELD | PPI | OPACITY | BRIGHTNESS |
|-------------|----------|---------|-----------|-----|---------|------------|
| Clean White | 120c/325 | 15 | 180 | 133 | 98 | 94 |
| Clean White | 140c/379 | 17.5 | 180 | 114 | 99 | 94 |

All grades are run to basis weight and finish.

RECYCLED COTTON ROUGH

| SHADE | GSM | CALIPER | SHEFFIELD | PPI | OPACITY | BRIGHTNESS |
|---------------|------------|---------|-----------|-----|---------|------------|
| T-Shirt White | 80t/118 | 6.5 | 275 | 308 | 92 | 92 |
| T-Shirt White | 60c/162 | 9.5 | 350 | 211 | 94 | 92 |
| T-Shirt White | 120dtc/325 | 18 | 350 | 111 | 98 | 92 |
| Denim | 80t/118 | 6.5 | 275 | 308 | 98 | — |
| Denim | 60c/162 | 9.5 | 350 | 211 | 99 | — |
| Denim | 120dtc/325 | 18 | 350 | 111 | 99 | — |

All grades are run to basis weight and finish.

STRAW ROUGH

| SHADE | GSM | CALIPER | SHEFFIELD | PPI | OPACITY | BRIGHTNESS |
|---------------|----------|---------|-----------|-----|---------|------------|
| Harvest White | 80t/118 | 6.5 | 275 | 308 | 95 | — |
| Harvest White | 120c/325 | 18 | 350 | 111 | 98 | — |
| Harvest White | 140c/379 | 20.5 | 350 | 98 | 99 | — |

All grades are run to basis weight and finish.

STRAW SMOOTH

| SHADE | GSM | CALIPER | SHEFFIELD | PPI | OPACITY | BRIGHTNESS |
|---------------|----------|---------|-----------|-----|---------|------------|
| Harvest White | 120c/325 | 15 | 180 | 133 | 98 | — |
| Harvest White | 140c/379 | 17.5 | 180 | 114 | 99 | — |

All grades are run to basis weight and finish.



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HEMP ROUGH

| WEIGHT GSM | INCHES | MM | M WT | SHEETS/ PACKAGE | SHEETS/ CARTON | CARTONS/ PALLET | CODE NUMBER |
|---|---------|------------|---------|--------------------|-------------------|--------------------|----------------|
| CLEAN WHITE / 94 bright / 30% hemp / FSC | | | | | | | |
| 80t/118 | 25 x 38 | 635 x 965 | 160 | — | 500 | 20 | 32022 |
| | 25 x 38 | 635 x 965 | 160 | — | 50 | 20 | 32089 |
| 120c/325 | 28 x 40 | 711 x 1016 | 517 | — | 200 | 20 | 32028 |
| | 28 x 40 | 711 x 1016 | 517 | — | 50 | 20 | 32095 |
| 140c/379 | 28 x 40 | 711 x 1016 | 603 | — | 200 | 16 | 32034 |
| | 28 x 40 | 711 x 1016 | 603 | — | 50 | 20 | 32101 |

FIBER WHITE / 30% hemp / 30% pcw / FSC

| | | | | | | | |
|-----------|---------|------------|-----|---|-----|----|-------|
| 80t/118 | 25 x 38 | 635 x 965 | 160 | — | 500 | 20 | 32038 |
| | 25 x 38 | 635 x 965 | 160 | — | 50 | 20 | 32104 |
| 120c/325 | 28 x 40 | 711 x 1016 | 517 | — | 200 | 20 | 32044 |
| | 28 x 40 | 711 x 1016 | 517 | — | 50 | 20 | 32110 |
| 140c/379* | 28 x 40 | 711 x 1016 | 603 | — | 200 | 16 | 32050 |
| | 28 x 40 | 711 x 1016 | 603 | — | 50 | 20 | 32116 |

*Fiber White 140c is 30% hemp / FSC

FLOWER / 30% hemp / 30% pcw / FSC

| | | | | | | | |
|----------|---------|------------|-----|---|-----|----|-------|
| 80t/118 | 25 x 38 | 635 x 965 | 160 | — | 500 | 20 | 32016 |
| | 25 x 38 | 635 x 965 | 160 | — | 50 | 20 | 32083 |
| 120c/325 | 28 x 40 | 711 x 1016 | 517 | — | 200 | 20 | 32019 |
| | 28 x 40 | 711 x 1016 | 517 | — | 50 | 20 | 32086 |

HEMP ROUGH DIGITAL WITH I-TONE

| WEIGHT GSM | INCHES | MM | M WT | SHEETS/ PACKAGE | SHEETS/ CARTON | CARTONS/ PALLET | CODE NUMBER |
|---|-----------------|-----------|---------|--------------------|-------------------|--------------------|----------------|
| CLEAN WHITE / 94 bright / 30% hemp / FSC | | | | | | | |
| 80t/118 | 13 x 19 | 330 x 483 | 41.6 | 500 | 1000 | 49 | 32020 |
| | 13 x 19 | 330 x 483 | 41.6 | — | 50 | 49 | 32087 |
| | 29.4375 x 20.75 | 748 x 527 | 103 | — | 600 | 20 | 32021 |
| | 29.4375 x 20.75 | 748 x 527 | 103 | — | 50 | 20 | 32088 |
| 120c/325 | 19 x 13 | 483 x 330 | 114 | 125 | 250 | 49 | 32026 |
| | 19 x 13 | 483 x 330 | 114 | — | 50 | 49 | 32093 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 200 | 20 | 32027 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 50 | 20 | 32094 |
| 140c/379 | 19 x 13 | 483 x 330 | 133 | 125 | 250 | 49 | 32032 |
| | 19 x 13 | 483 x 330 | 133 | — | 50 | 49 | 32099 |
| | 20.75 x 29.4375 | 527 x 748 | 329 | — | 200 | 16 | 32033 |
| | 20.75 x 29.4375 | 527 x 748 | 329 | — | 50 | 20 | 32100 |



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HEMP ROUGH DIGITAL WITH I-TONE CONT.

| WEIGHT GSM | INCHES | MM | M WT | SHEETS/ PACKAGE | SHEETS/ CARTON | CARTONS/ PALLET | CODE NUMBER |
|---|-----------------|-----------|---------|--------------------|-------------------|--------------------|----------------|
| FIBER WHITE / 30% hemp / 30% pcw / FSC | | | | | | | |
| 80t/118 | 13 x 19 | 330 x 483 | 41.6 | 500 | 1000 | 49 | 32036 |
| | 13 x 19 | 330 x 483 | 41.6 | — | 50 | 49 | 32102 |
| | 29.4375 x 20.75 | 748 x 527 | 103 | — | 600 | 20 | 32037 |
| | 29.4375 x 20.75 | 748 x 527 | 103 | — | 50 | 20 | 32103 |
| 120c/325 | 19 x 13 | 483 x 330 | 114 | 125 | 250 | 49 | 32042 |
| | 19 x 13 | 483 x 330 | 114 | — | 50 | 49 | 32108 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 200 | 20 | 32043 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 50 | 20 | 32109 |
| 140c/379* | 19 x 13 | 483 x 330 | 133 | 125 | 200 | 49 | 32048 |
| | 19 x 13 | 483 x 330 | 133 | — | 50 | 49 | 32114 |
| | 20.75 x 29.4375 | 527 x 748 | 329 | — | 200 | 16 | 32049 |
| | 20.75 x 29.4375 | 527 x 748 | 329 | — | 50 | 20 | 32115 |

*Fiber White 140c is 30% hemp / FSC

| | | | | | | | |
|--|-----------------|-----------|------|-----|------|----|-------|
| FLOWER / 30% hemp / 30% pcw / FSC | | | | | | | |
| 80t/118 | 13 x 19 | 330 x 483 | 41.6 | 500 | 1000 | 49 | 32014 |
| | 13 x 19 | 330 x 483 | 41.6 | — | 50 | 49 | 32081 |
| | 29.4375 x 20.75 | 748 x 527 | 103 | — | 600 | 20 | 32015 |
| | 29.4375 x 20.75 | 748 x 527 | 103 | — | 50 | 20 | 32082 |
| 120c/325 | 19 x 13 | 483 x 330 | 114 | 125 | 250 | 49 | 32017 |
| | 19 x 13 | 483 x 330 | 114 | — | 50 | 49 | 32084 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 200 | 20 | 32018 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 50 | 20 | 32085 |

HEMP SMOOTH

| WEIGHT GSM | INCHES | MM | M WT | SHEETS/ PACKAGE | SHEETS/ CARTON | CARTONS/ PALLET | CODE NUMBER |
|---|---------|------------|---------|--------------------|-------------------|--------------------|----------------|
| CLEAN WHITE / 94 bright / 30% hemp / FSC | | | | | | | |
| 120c/325 | 28 x 40 | 711 x 1016 | 517 | — | 200 | 20 | 32025 |
| | 28 x 40 | 711 x 1016 | 517 | — | 50 | 20 | 32092 |
| 140c/379 | 28 x 40 | 711 x 1016 | 603 | — | 200 | 16 | 32031 |
| | 28 x 40 | 711 x 1016 | 603 | — | 50 | 20 | 32098 |

| | | | | | | | |
|---|---------|------------|-----|---|-----|----|-------|
| FIBER WHITE / 30% hemp / 30% pcw / FSC | | | | | | | |
| 120c/325 | 28 x 40 | 711 x 1016 | 517 | — | 200 | 20 | 32041 |
| | 28 x 40 | 711 x 1016 | 517 | — | 50 | 20 | 32107 |
| 140c/379* | 28 x 40 | 711 x 1016 | 603 | — | 200 | 16 | 32047 |
| | 28 x 40 | 711 x 1016 | 603 | — | 50 | 20 | 32113 |

*Fiber White 140c is 30% hemp / FSC



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HEMP SMOOTH DIGITAL WITH I-TONE

| WEIGHT GSM | INCHES | MM | M WT | SHEETS/ PACKAGE | SHEETS/ CARTON | CARTONS/ PALLET | CODE NUMBER |
|---|-----------------|-----------|---------|--------------------|-------------------|--------------------|----------------|
| CLEAN WHITE / 94 bright / 30% hemp / FSC | | | | | | | |
| 120c/325 | 19 x 13 | 483 x 330 | 114 | 125 | 250 | 49 | 32023 |
| | 19 x 13 | 483 x 330 | 114 | — | 50 | 49 | 32090 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 250 | 20 | 32024 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 50 | 20 | 32091 |
| 140c/379 | 19 x 13 | 483 x 330 | 133 | 125 | 250 | 49 | 32029 |
| | 19 x 13 | 483 x 330 | 133 | — | 50 | 49 | 32096 |
| | 20.75 x 29.4375 | 527 x 748 | 329 | — | 200 | 16 | 32030 |
| | 20.75 x 29.4375 | 527 x 748 | 329 | — | 50 | 20 | 32097 |

| | | | | | | | |
|---|-----------------|-----------|-----|-----|-----|----|-------|
| FIBER WHITE / 30% hemp / 30% pcw / FSC | | | | | | | |
| 120c/325 | 19 x 13 | 483 x 330 | 114 | 125 | 250 | 49 | 32039 |
| | 19 x 13 | 483 x 330 | 114 | — | 50 | 49 | 32105 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 250 | 20 | 32040 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 50 | 20 | 32106 |
| 140c/379* | 19 x 13 | 483 x 330 | 133 | 125 | 250 | 49 | 32045 |
| | 19 x 13 | 483 x 330 | 133 | — | 50 | 49 | 32111 |
| | 20.75 x 29.4375 | 527 x 748 | 329 | — | 200 | 16 | 32046 |
| | 20.75 x 29.4375 | 527 x 748 | 329 | — | 50 | 20 | 32112 |

*Fiber White 140c is 30% hemp / FSC

RECYCLED COTTON ROUGH

| WEIGHT GSM | INCHES | MM | M WT | SHEETS/ PACKAGE | SHEETS/ CARTON | CARTONS/ PALLET | CODE NUMBER |
|---|---------|------------|---------|--------------------|-------------------|--------------------|----------------|
| T-SHIRT WHITE / 92 bright / 100% recycled cotton | | | | | | | |
| 80t/118 | 25 x 38 | 635 x 965 | 160 | — | 500 | 20 | 32074 |
| | 25 x 38 | 635 x 965 | 160 | — | 50 | 20 | 32149 |
| 60c/162 | 28 x 40 | 711 x 1016 | 258 | — | 500 | 16 | 32077 |
| | 28 x 40 | 711 x 1016 | 258 | — | 50 | 20 | 32152 |
| 120dtc/325 | 28 x 40 | 711 x 1016 | 517 | — | 250 | 16 | 32080 |
| | 28 x 40 | 711 x 1016 | 517 | — | 50 | 20 | 32155 |
| DENIM / 100% recycled cotton | | | | | | | |
| 80t/118 | 25 x 38 | 635 x 965 | 160 | — | 500 | 20 | 32065 |
| | 25 x 38 | 635 x 965 | 160 | — | 50 | 20 | 32140 |
| 60c/162 | 28 x 40 | 711 x 1016 | 258 | — | 500 | 16 | 32068 |
| | 28 x 40 | 711 x 1016 | 258 | — | 50 | 20 | 32143 |
| 120dtc/325 | 28 x 40 | 711 x 1016 | 517 | — | 250 | 16 | 32071 |
| | 28 x 40 | 711 x 1016 | 517 | — | 50 | 20 | 32146 |



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RECYCLED COTTON ROUGH DIGITAL WITH I-TONE

| WEIGHT GSM | INCHES | MM | M WT | SHEETS/ PACKAGE | SHEETS/ CARTON | CARTONS/ PALLET | CODE NUMBER |
|---|-----------------|-----------|---------|--------------------|-------------------|--------------------|----------------|
| T-SHIRT WHITE / 92 bright / 100% recycled cotton | | | | | | | |
| 80t/118 | 13 x 19 | 330 x 483 | 41.6 | 500 | 1000 | 49 | 32072 |
| | 13 x 19 | 330 x 483 | 41.6 | — | 50 | 49 | 32147 |
| | 29.4375 x 20.75 | 748 x 527 | 103 | — | 600 | 20 | 32073 |
| | 29.4375 x 20.75 | 748 x 527 | 103 | — | 50 | 20 | 32148 |
| 60c/163 | 19 x 13 | 483 x 330 | 57 | 250 | 500 | 49 | 32075 |
| | 19 x 13 | 483 x 330 | 57 | — | 50 | 49 | 32150 |
| | 20.75 x 29.4375 | 527 x 748 | 141 | — | 400 | 16 | 32076 |
| | 20.75 x 29.4375 | 527 x 748 | 141 | — | 50 | 20 | 32151 |
| 120dtc/325 | 19 x 13 | 483 x 330 | 114 | 125 | 250 | 49 | 32078 |
| | 19 x 13 | 483 x 330 | 114 | — | 50 | 49 | 32153 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 200 | 16 | 32079 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 50 | 20 | 32154 |

DENIM / 100% recycled cotton

| | | | | | | | |
|------------|-----------------|-----------|------|-----|------|----|-------|
| 80t/118 | 13 x 19 | 330 x 483 | 41.6 | 500 | 1000 | 49 | 32063 |
| | 13 x 19 | 330 x 483 | 41.6 | — | 50 | 49 | 32138 |
| | 29.4375 x 20.75 | 748 x 527 | 103 | — | 600 | 20 | 32064 |
| | 29.4375 x 20.75 | 748 x 527 | 103 | — | 50 | 20 | 32139 |
| 60c/163 | 19 x 13 | 483 x 330 | 57 | 250 | 500 | 49 | 32066 |
| | 19 x 13 | 483 x 330 | 57 | — | 50 | 49 | 32141 |
| | 20.75 x 29.4375 | 527 x 748 | 141 | — | 400 | 16 | 32067 |
| | 20.75 x 29.4375 | 527 x 748 | 141 | — | 50 | 20 | 32142 |
| 120dtc/325 | 19 x 13 | 483 x 330 | 114 | 125 | 250 | 49 | 32069 |
| | 19 x 13 | 483 x 330 | 114 | — | 50 | 49 | 32144 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 200 | 16 | 32070 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 50 | 20 | 32145 |

STRAW ROUGH

| WEIGHT GSM | INCHES | MM | M WT | SHEETS/ PACKAGE | SHEETS/ CARTON | CARTONS/ PALLET | CODE NUMBER |
|--|---------|------------|---------|--------------------|-------------------|--------------------|----------------|
| HARVEST WHITE / 30% straw / FSC | | | | | | | |
| 80t/118 | 25 x 38 | 635 x 965 | 160 | — | 500 | 20 | 32001 |
| | 25 x 38 | 635 x 965 | 160 | — | 50 | 20 | 32125 |
| 120c/325 | 28 x 40 | 711 x 1016 | 517 | — | 200 | 20 | 32009 |
| | 28 x 40 | 711 x 1016 | 517 | — | 50 | 20 | 32131 |
| 140c/379 | 28 x 40 | 711 x 1016 | 603 | — | 200 | 16 | 32013 |
| | 28 x 40 | 711 x 1016 | 603 | — | 50 | 20 | 32137 |

WHEAT / 30% straw / FSC

| | | | | | | | |
|----------|---------|------------|-----|---|-----|----|-------|
| 80t/118 | 25 x 38 | 635 x 965 | 160 | — | 500 | 20 | 32053 |
| | 25 x 38 | 635 x 965 | 160 | — | 50 | 20 | 32119 |
| 120c/325 | 28 x 40 | 711 x 1016 | 517 | — | 200 | 12 | 32056 |
| | 28 x 40 | 711 x 1016 | 517 | — | 50 | 20 | 32122 |



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STRAW ROUGH DIGITAL WITH I-TONE

| WEIGHT GSM | INCHES | MM | M WT | SHEETS/ PACKAGE | SHEETS/ CARTON | CARTONS/ PALLET | CODE NUMBER |
|--|-----------------|-----------|---------|--------------------|-------------------|--------------------|----------------|
| HARVEST WHITE / 30% straw / FSC | | | | | | | |
| 80t/118 | 13 x 19 | 330 x 483 | 41.6 | 500 | 1000 | 49 | 32058 |
| | 13 x 19 | 330 x 483 | 41.6 | — | 50 | 49 | 32123 |
| | 29.4375 x 20.75 | 748 x 527 | 103 | — | 600 | 20 | 32000 |
| | 29.4375 x 20.75 | 748 x 527 | 103 | — | 50 | 20 | 32124 |
| 120c/325 | 19 x 13 | 483 x 330 | 114 | 125 | 250 | 49 | 32060 |
| | 19 x 13 | 483 x 330 | 114 | — | 50 | 49 | 32129 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 200 | 20 | 32008 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 50 | 20 | 32130 |
| 140c/379 | 19 x 13 | 483 x 330 | 133 | 125 | 250 | 49 | 32062 |
| | 19 x 13 | 483 x 330 | 133 | — | 50 | 49 | 32135 |
| | 20.75 x 29.4375 | 527 x 748 | 329 | — | 200 | 16 | 32012 |
| | 20.75 x 29.4375 | 527 x 748 | 329 | — | 50 | 20 | 32136 |

WHEAT / 30% straw / FSC

| | | | | | | | |
|----------|-----------------|-----------|------|-----|------|----|-------|
| 80t/118 | 13 x 19 | 330 x 483 | 41.6 | 500 | 1000 | 49 | 32051 |
| | 13 x 19 | 330 x 483 | 41.6 | — | 50 | 49 | 32117 |
| | 29.4375 x 20.75 | 748 x 527 | 103 | — | 600 | 20 | 32052 |
| | 29.4375 x 20.75 | 748 x 527 | 103 | — | 50 | 20 | 32118 |
| 120c/325 | 19 x 13 | 483 x 330 | 114 | 125 | 250 | 49 | 32054 |
| | 19 x 13 | 483 x 330 | 114 | — | 50 | 49 | 32120 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 200 | 20 | 32055 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 50 | 20 | 32121 |

STRAW SMOOTH

| WEIGHT GSM | INCHES | MM | M WT | SHEETS/ PACKAGE | SHEETS/ CARTON | CARTONS/ PALLET | CODE NUMBER |
|--|---------|------------|---------|--------------------|-------------------|--------------------|----------------|
| HARVEST WHITE / 30% straw / FSC | | | | | | | |
| 120c/325 | 28 x 40 | 711 x 1016 | 517 | — | 200 | 20 | 32007 |
| | 28 x 40 | 711 x 1016 | 517 | — | 50 | 20 | 32128 |
| 140c/379 | 28 x 40 | 711 x 1016 | 603 | — | 200 | 16 | 32011 |
| | 28 x 40 | 711 x 1016 | 603 | — | 50 | 20 | 32134 |

STRAW SMOOTH DIGITAL WITH I-TONE

| WEIGHT GSM | INCHES | MM | M WT | SHEETS/ PACKAGE | SHEETS/ CARTON | CARTONS/ PALLET | CODE NUMBER |
|--|-----------------|-----------|---------|--------------------|-------------------|--------------------|----------------|
| HARVEST WHITE / 30% straw / FSC | | | | | | | |
| 120c/325 | 19 x 13 | 483 x 330 | 114 | 125 | 250 | 49 | 32059 |
| | 19 x 13 | 483 x 330 | 114 | — | 50 | 49 | 32126 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 250 | 20 | 32006 |
| | 20.75 x 29.4375 | 527 x 748 | 282 | — | 50 | 20 | 32127 |
| 140c/379 | 19 x 13 | 483 x 330 | 133 | 125 | 250 | 49 | 32061 |
| | 19 x 13 | 483 x 330 | 133 | — | 50 | 49 | 32132 |
| | 20.75 x 29.4375 | 527 x 748 | 329 | — | 200 | 16 | 32010 |
| | 20.75 x 29.4375 | 527 x 748 | 329 | — | 50 | 20 | 32133 |



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